



Technical  
Bulletin  
5.5.1.3  
September 2003



# Flame Spread & Smoke Development Testing

## Code Requirements:

The expanded polystyrene (EPS) in an Arxx form is classified in the building codes as 'foam plastic insulation'. Both American and Canadian building codes specify testing criteria and acceptability limits for the surface burning characteristics of foam plastic insulation.

While the tests are similar and compare the flame spread and smoke development numbers to those of red oak and inorganic cement board, the tests protocols are different so the resultant index or rating numbers are different.

## Testing

In America the product must be tested as per ASTM E84 standard. Testing is conducted by the Underwriters' Laboratories (UL).

In Canada the product must be tested as per CAN/ULC-S101-M standard. Testing is conducted by Underwriters' Laboratories of Canada (ULC).

The testing results are published by both of these laboratories as per Testing Report Cards. These cards are identified on the following pages.

## Posted Results

The codes require that the testing results for Flame Spread and Smoke Developed be displayed on each bundle of Arxx forms.

The following is an example of a label for the 6" form, that is placed on each bundle of Arxx forms:

| <br>800-293-3210 www.arxobuild.com  |                                  | Production Date:   | Standard        | <input type="checkbox"/> EXPOSED | <input type="checkbox"/> 1sb |   |                                  |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
|---|----------------------------------|--|-----------------|----------------------------------|------------------------------|---|----------------------------------|------------------------------|--|--|--|--------------|-----------------|-----------------------------|----------------|-----|----------|--|--------|----|-----|
|   |                                  | Lot No:  | 6               |                                  |                              | 90° Corner  | <input type="checkbox"/> EXPOSED | <input type="checkbox"/> 2sb |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
| Operator / Shift / Time:  | Adj. Corner                      | <input type="checkbox"/> 1sb   |                 |                                  |                              |   |                                  |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
| Cobourg, ON 20296 <input type="checkbox"/><br>Colorado Springs, CO 23908 <input type="checkbox"/><br>Corners, GA 23906 <input type="checkbox"/><br>Pandeenville, WI 23907 <input type="checkbox"/><br>Sallisaw, OK 25125 <input type="checkbox"/><br>Sterling, VA 20293 <input type="checkbox"/><br>Wilsonville, OR 23909 <input type="checkbox"/><br><b>CCMC 12641-R</b> | Warrock Hervey                   | City of LA - RR-25468  |                 |                                  |                              | BOCA-ER #94.31  | ICBO - ES Report No. 5119        |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
|   | <br>No. L20148<br>Listed Product | Texas Dept. Insurance - FR-35<br>NYC MEA - 281-02-M<br>Metro-Dade NOA 02-1011.08   |                 |                                  |                              | SBCCI-ER #061730<br>Meets the requirements of UBC 2602.3-1994 with respect to flame spread and smoke development ratings. |                                  |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
| <br><b>CR2681</b><br>For use as a component in the Fire Resistance Assemblies shown in the individual listings.   |                                  | < PLASTIC MATERIALS ><br>< 2KA9 ><br>Classified as to surface burning characteristics as indicated   |                 |                                  |                              |   |                                  |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
|   |                                  | <table border="1"> <thead> <tr> <th>Material Details</th> <th>Test Standard</th> <th colspan="2">Classification or Rating</th> </tr> <tr> <td></td> <td></td> <th>Flame Spread</th> <th>Smoke Developed</th> </tr> </thead> <tbody> <tr> <td>EPS Insulated Concrete Form</td> <td>CAN/ULC S102.2</td> <td>290</td> <td>Over 500</td> </tr> <tr> <td></td> <td>UL 723</td> <td>20</td> <td>300</td> </tr> </tbody> </table> |                 |                                  |                              | Material Details  | Test Standard                    | Classification or Rating     |  |  |  | Flame Spread | Smoke Developed | EPS Insulated Concrete Form | CAN/ULC S102.2 | 290 | Over 500 |  | UL 723 | 20 | 300 |
| Material Details  | Test Standard                    | Classification or Rating   |                 |                                  |                              |   |                                  |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
|   |                                  | Flame Spread   | Smoke Developed |                                  |                              |   |                                  |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
| EPS Insulated Concrete Form   | CAN/ULC S102.2                   | 290  | Over 500        |                                  |                              |   |                                  |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |
|   | UL 723                           | 20   | 300             |                                  |                              |   |                                  |                              |  |  |  |              |                 |                             |                |     |          |  |        |    |     |

## American UL Testing Report Card

The EPS in the Arxx forms is manufactured by BASF Corp. Polymers Div., Huntsman Chemical Corp. or Nova Chemical. Each of these companies conduct the required testing on the foam and the results are posted by UL as reports on a card as shown below.

The following Flame Spread and Smoke Development Testing Reports by UL, identify the characteristics of the BASF foamed plastic used in the Arxx forms, which is BASF – expanded polystyrene – ‘Styropor’ type BF422 or BFL422.

The density of the Arxx foam is 1.5 pcf, the tested thickness 5”, which results in a **Flame Spread Index - 10** and a **Smoke Developed Index - 300**.



|   |         |                   |         |              |
|---|---------|-------------------|---------|--------------|
| BRYX  |         | December 15, 1998 |         |              |
| Foamed Plastic  |         |                   |         | <b>R5817</b> |
| <b>BASF CORP POLYMERS DIV</b>   |         |                   |         | (A card)     |
| <b>3000 CONTINENTAL DR. N, MT OLIVE NJ 07828</b>  |         |                   |         |              |
| Foamed plastic in the form of boards.   |         |                   |         |              |
| <b>SURFACE BURNING CHARACTERISTICS</b>  |         |                   |         |              |
| TYPES BF-020, BF-122, BF-134, BF-222, BF-229, BF-322, BF-326, BF-327, BF-329, BF-422  |         |                   |         |              |
| TYPES BFL-020, BFL-122, BFL-134, BFL-222, BFL-322, BFL-327, BFL-422   |         |                   |         |              |
| TYPES F214, F214L, F314, F314L, F414  |         |                   |         |              |
| Density Maximum Thickness   |         |                   |         |              |
|   | 1.0 pcf | 1.25 pcf          | 1.5 pcf | 2.0 pcf      |
|   | 6 ln *  | 6 ln *            | 5 ln *  | 5 ln *       |
| Flame spread  | 15#     | 5#                | 10#     | 5#           |
| Smoke developed   | 125#    | 190#              | 300#    | 250#         |
| * Installed in a thickness or stored in an effective thickness for the density indicated.   |         |                   |         |              |
| #Flame spread and smoke developed recorded while material remained in the original test position.   |         |                   |         |              |
| Ignition of molten residue on the furnace floor resulted in flame travel equivalent to calculated flame spread classification of 50 and smoke developed classification of over 500. |         |                   |         |              |

## American Code Requirements:

IBC Section 2603.3 & IRC Section 318.1.1 –

‘... foam plastic insulation....shall have a flame spread index of not more than 75 and a smoke-developed index of not more than 450 where tested in the maximum thickness intended for use in accordance with ASTM E84.’

Material Evaluations per – ICBO, SBCCI, BOCA & ICC ES Legacy Report

‘...require foam plastic insulation to have a Flame Spread Index (FSI) of not more than 25 and a Smoke Developed Index (SDI) of not more than 450 in maximum thickness as per the following Arxx evaluation reports:

- ICBO ER-5119 - Section 2.2.1
- SBCCI #94127D - Section 4.4
- BOCA No. 94-31 - Section 3.3
- NER 685 - Section 3.2

## Canadian ULC Testing Report Card

The EPS in the Arxx forms is manufactured by BASF Corp. Polymers Div., Huntsman Chemical Corp. or Nova Chemical. Each of these companies, conduct the required testing on the foam and the results are posted by ULC as reports on a card as shown below.

The following Flame Spread and Smoke Development Testing Reports by ULC identify the characteristics of the BASF foam plastic used in the Arxx forms, which is BASF – expanded polystyrene – ‘Styropor’ type BF422.

The density of the Arxx foam is 24.0 kg/m<sup>3</sup>, which results in a **Flame Spread Index - 140** and a **Smoke Developed Index - over 380**.



|  |                   |               |                          |             |  |
|--|-------------------|---------------|--------------------------|-------------|--|
| Guide No. 40 U8.16   |                   | June 14, 1995 |                          | File CR1762 |  |
| <b>PLASTIC MATERIALS - BASF CORPORATION</b> , Polymers Division, Mount Olive, NJ 07828-1234  |                   |               |                          |             |  |
| Expanded polystyrene foamed plastic material in the form of boards, produced from the following “Styropor” bead types: BF122, BF214, BF314, BF321, BF322, BF326, BF327 and BF422 |                   |               |                          |             |  |
| Classified as to surface burning characteristics in accordance with CAN/ULC-S102.2M as indicated   |                   |               |                          |             |  |
| Materials Details  |                   |               | Classification or Rating |             |  |
| Thickness, mm  | Nom Density, kg/m | Flame Spread  | Smoke Developed          |             |  |
| 25 min   | 16.0              | 115           | 430                      |             |  |
| 25 min   | 24.0              | 140           | over 380                 |             |  |
| 25 min   | 32.0              | 140           | over 325                 |             |  |

## Canadian Code Requirements:

### NBC – Section 3.1.5.11

- 3.1.5.11.3** ‘Combustible insulation having a flame spread rating more than 25 but not more than 500.... Is permitted in exterior walls...’
- 3.1.5.11.4** ‘Combustible insulation having a flame spread rating more than 25 but not more than 500.... Is permitted in interior walls...’